General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRA SIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.
**Straight Connection**

When assembling frame, first attach all straight connectors, then attach corner connectors.

1) Place extrusions end-to-end.
2) Loosen all knobs, then slide straight connector across the seam of extrusions.
3) Tighten all knobs to secure connection.

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**Corner Connection**

1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
2) Slide corner connectors of upper horizontal extrusion into grooves of vertical extrusions.
3) Tighten all knobs to secure connection.

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**Disassembly**

1) Loosen all knobs.
2) Slide connectors off of one extrusion.
3) Tighten knobs to prevent loss during packing & shipping.

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All knobs must be tightened securely to ensure a proper connection.
Middle Backwall Frame Assembly

Steps:

Refer to the Tool-less Frame Assembly general information page.


Assemble frame flat on ground.

**Tool-less Spline Connector**
1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

**Tool-less Corner Connector**
1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

*Keep corner connectors attached to horizontal extrusions.*
**Table:**

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty</th>
<th>Description</th>
</tr>
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<tbody>
<tr>
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<td>1</td>
<td>45&quot; h TSP49 Vertical Extrusion</td>
</tr>
<tr>
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<td>1</td>
<td>31.305&quot; h TSP49 Vertical Extrusion</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>45&quot; h TSP49 Vertical Extrusion</td>
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<td>7</td>
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<td>8</td>
<td>1</td>
<td>28.514&quot; w TSP49 curved Horizontal Extrusion</td>
</tr>
<tr>
<td>9</td>
<td>1</td>
<td>6&quot; x 22&quot; End Base Plate w/ foot</td>
</tr>
</tbody>
</table>

**Steps:**

Refer to the Tool-less Frame Assembly general information page.

3. Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

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**Assemble frame flat on ground.**

**Tool-less Spline Connector**
1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

**Base Plate Attachment**
1) Place key hole over bolt on panel & slide down.
2) Twist knob to secure connection.

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**FRONT VIEW**
Right Backwall Frame Assembly

<table>
<thead>
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<th>Item</th>
<th>Qty.</th>
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<td>27.35&quot;w TSP49 Horizontal Extrusion</td>
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<td>9</td>
<td>1</td>
<td>6&quot; x 22&quot; End Base Plate w/ foot</td>
</tr>
</tbody>
</table>

Steps:

Refer to the Tool-less Frame Assembly general information page.

3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

Assemble frame flat on ground.

**Tool-less Spline Connector**
1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

**Tool-less Corner Connector**
1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

**Base Plate Attachment**
1) Place key hole over bolt on panel & slide down.
2) Twist knob to secure connection.
Backwall Frames Connection

Steps:
1) Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly.
   See Base Plate Attachment detail.
2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly.
   See Base Plate Connection detail.

- **Base Plate Attachment**
  Place key hole over bolt on panel & slide down. Twist knob to secure connection.

When assembled
**SEG Graphic Installation**

Steps:

1) Apply SEG Graphics to assembled frames.

**Step 1**
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

**Step 2**
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

**Step 3**
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

**Graphic Removal**
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

*When assembled*
Backwall Attachments

**Workstation Bracket Attachment**

1. Hook the Mounting Bracket over the vertical extrusion.
2. Slide bracket forward, then down onto V4 connector. V4 connectors stay permanently attached to vertical extrusion.
3. Tighten thumb screws to secure connection to inside of frame.

**Light Attachment**

Attach clamp of stem light to top of horizontal extrusion where desired. Twist knob on back to lighten in place.

**Workstation Assembly**

1. Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.
2. Connect Counter Top to Mounting Bracket, using wing nuts.
3. Attach power cords to wireless chargers. Keep cords attached to underside of counter top.

Steps:
1) Attach Workstation Mounting Bracket to backwall vertical as shown. See Workstation Bracket Attachment detail.
2) Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
3) Attach Lights to top of backwall as shown. See Light Attachment detail.
**iPad Swivel Mount Attachment**

1. Slide bracket over V4 connector on vertical extrusion.
2. Slide bracket forward over V4 connector.
3. Attach iPad Mount to angled extrusion of bracket; tighten knob to secure lock.

**Steps:**
1) Attach iPad Mount to backwall vertical, as shown. See iPad Swivel Mount Attachment detail.
Steps:
1) Attach large Monitor Mount to backwall vertical. See Large Monitor Mount Attachment detail.

*Large Monitor Mount Attachment*
Attach Standoff Barrels to verticals using wing nuts. Then attach Monitor Mount to Standoff Barrels, using bolts.

Note: Monitor mounts install through SEG graphic.
Step 9 of 10

NOTE: Remove pins for floor from side panels when packing.

Steps:
1) Attach pins at bottom interior of side panels. *Note: Pins are designed to be slightly angled.*
2) Use screw caps to secure side panels to front & back panels.
3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
4) Connect shelf supports with Velcro inside of panels, then place shelf on top of supports.
5) Attach Counter Top to assembled pedestal base. See Counter Top Attachment detail.
SYM-411 Counter Assembly

Assemble unit upside-down.

Steps:

Note: Assemble counter upside-down.

1) Attach upper legs to underside of Counter Top. Twist to tighten.
2) Connect lower Legs through Counter Shelf to upper Legs, as shown.
3) Place Counter Base over lower Legs & secure with screw caps.
4) Turn counter unit over & affix Graphic to Velcro on front of unit.

Note: Velcro must face front of assembled counter.

Item | Qty. | Description
--- | --- | ---
| | 2 | 16.732"h aluminum Leg (lower)
| | 2 | 16.732"h aluminum Leg (lower w/ Velcro)
| | 2 | 16.732"h aluminum Leg (upper)
| | 2 | 16.732"h aluminum Leg (upper w/ Velcro)
| | 1 | 43”w x 21.5”d Counter Base
| | 1 | 43”w x 21.5”d Counter Shelf
| | 1 | 43”w x 21.5”d Counter Top

When assembled

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